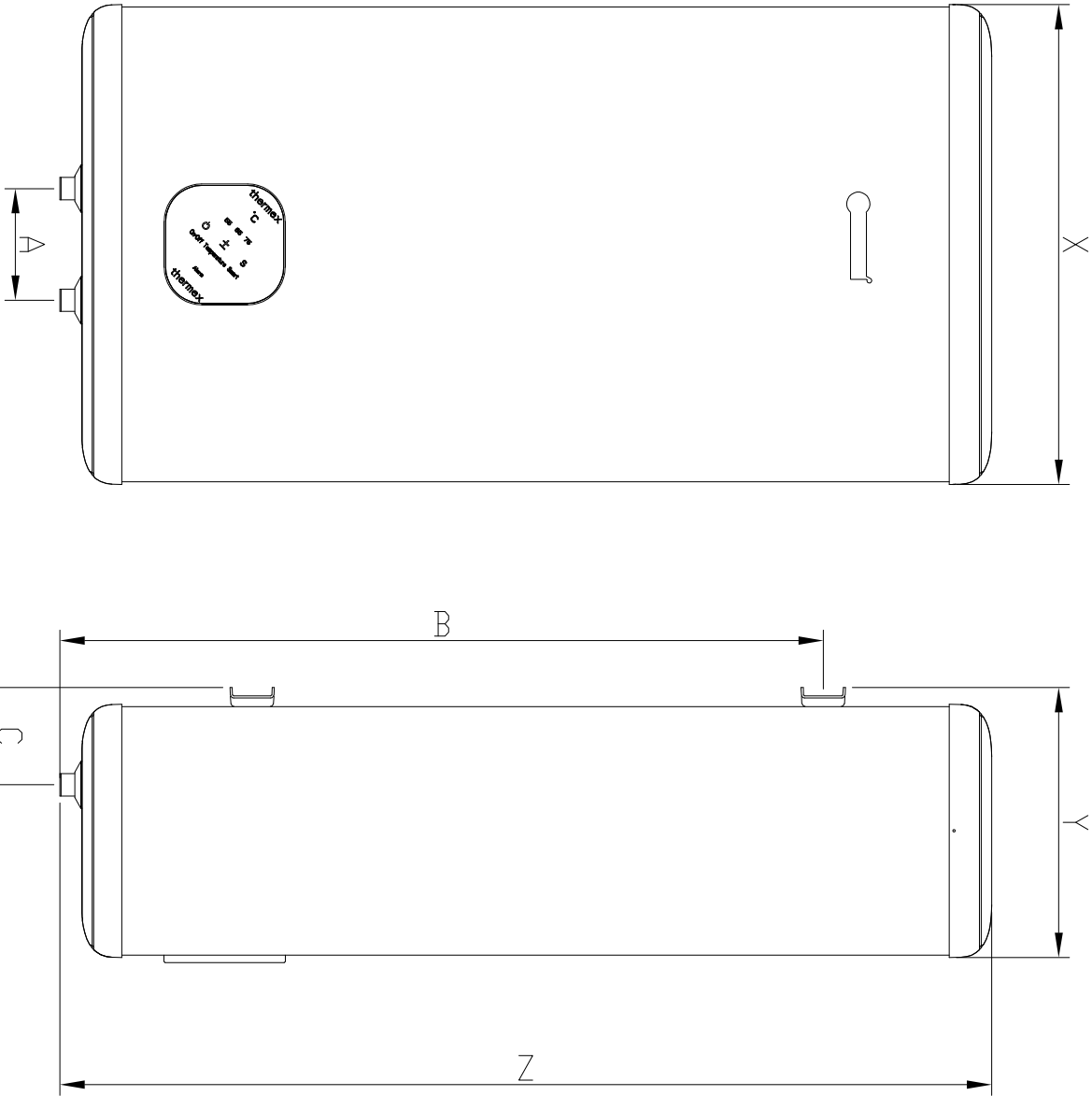
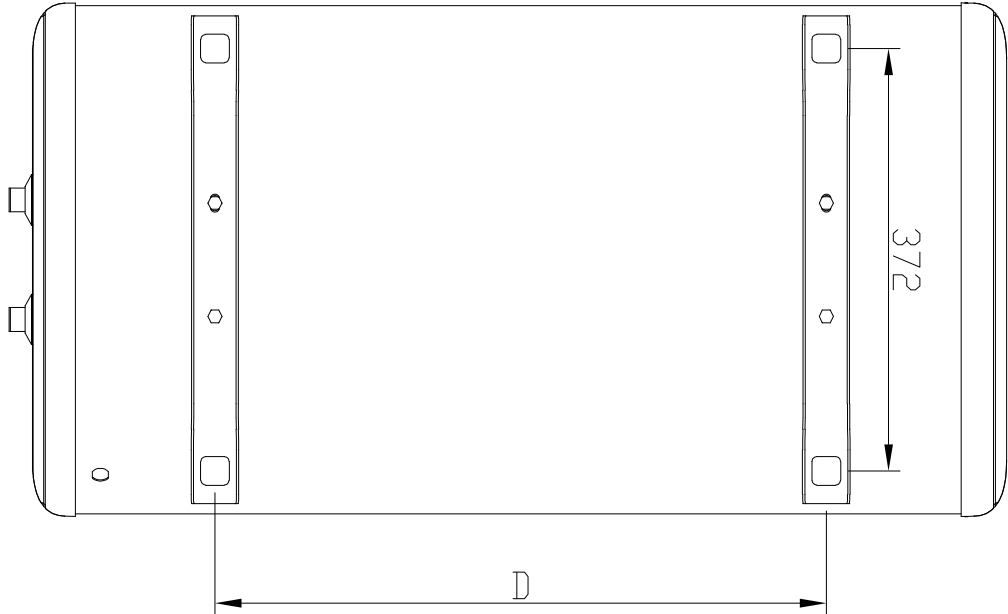


tolerance of dimension linearity											tolerance of dimension angle			
Gradable precision	final 6 mm	over 6 mm final 6 mm	over 30 mm final 120 mm	over 60 mm final 120 mm	over 315 mm final 1000 mm	over 1000 mm final 2000 mm	over 2000 mm final 4000 mm	over 4000 mm	Gradable precision	over 3 final 6 mm	over 6 final 30 mm	over 30 final 120 mm	over 120 mm	
Granulation	±0.2	±0.5	±0.8	±1.2	±2	±3	±4	±5	Granulation	±1°	±30′	±20′	±10′	
Medium	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	Medium					
Precision	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-	-	Precision					



Model	X	Y	Z	A	B	C	D
IF 30 smart	453	260	587	100	428	97	246
IF 50 smart	453	260	880	100	721	97	539
IF 80 smart	511	289	1018	100	859	108	677
IF 100 smart	511	289	1240	100	1081	108	899



NO. CODE		DESCRIPTION		Q.T.A	MATERIAL	U.M.	VALUE
Material XXX		Sketch performed with system CAD Variations or manual changes are not admitted		Date		Signature	
CodMaterial		Created by		Scale 1:1		Formed	
Specification		Approved by		Formed		Formed	
Value		Unit		Formed		Formed	
Treatment		Indication of tolerance linearity grade of precision: ☐ GRANULATION ☒ MEDIUM ☐ PRECISION		Code of object: ***		Index of Modification	
		Object:		IF smart product size			
Thermex Heating Technology(Jiangmen) Co.,LTD							
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Revisions	Rev	Date	Description	Signature